



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2565-111
Job Sheet 177131



Part No: D2565-111

Job Qty: 4 ea *6 m3*

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/7/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 6/4/18

Type: Stock

Description:

Note: DWG REV E IPP: E 01.06.04 Added Powder Coat, Removed Polish, and Added Inspection Levels 3 & 21 EC IPP: E

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	6/4/18	6/4/18	0.00	0.00	Start Up Small Fab-4		<i>Smb</i>
100	Brake NC	4 pcs	6/4/18	6/4/18	0.71	0.62	Brake NC 3		<i>Smb</i>
110	Small Fab	4 pcs	6/4/18	6/4/18	0.00	0.58	Small Fab		<i>Smb</i>
120	QC	4 pcs	6/4/18	6/4/18	0.00	0.00	QC5		<i>38</i>
130	Powdercoat	4 pcs	6/4/18	6/4/18	0.00	0.11	Powdercoat2		<i>38</i>
140	QC	4 pcs	6/4/18	6/4/18	0.00	0.00	QC3		<i>38</i>
150	Packaging	4 pcs	6/4/18	6/4/18	0.00	0.00	Packaging3		<i>9-89</i>
160	QC21-SA	4 Ea	6/4/18	6/4/18	0.00	0.00	QC21		<i>9-89</i>

Part Op 100 - Punch as per Dwg D2565 using DT 8313 Deburr

Descriptions: 110 - Deburr

130 - START TIME: *2:15* FINISH TIME: *2:45* *Q.T. 400° M138839.*

JUN 06 2018

38
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	<i>4.5500</i> ft (1.1375 ea)	90-Start up Operation	

13 g

6.835

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	5	44	0

Part Specifications

Specifications could not be found.



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CANADA
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Container No: S077852



Part: D2565-111

Job No: 177131

Serial No/Batch: S077852

Revision:

Inspector:

Exp Date: 06/05/2018

Instructions:

Date: 06/05/18

300-
300-
300-
300-